CLAIMS

1. A method for processing drawn material (110; 210; 310; 410), especially rod- or tube-shaped metal drawn material, in which the drawn material is drawn through a plurality of drawing dies (105, 106; 205, 206; 305, 306; 405, 406) by means of a multi-stage drawing unit (101; 201; 301,; 401) and the multi-stage drawing unit comprises at least two drawing devices (103, 104; 215, 216; 303, 316; 415, 404) each arranged after one of the two drawing dies, which each introduce a principal drawing force into the drawn material in order to draw this respectively through the drawing die mounted before the respective drawing device, ***characterised in that*** the drawn material is continuously supplied to a final production stage (102; 202; 302; 402) after leaving the multi-stage drawing unit.

2. The method according to claim 1, ***characterised in that*** the drawn material is supplied to a final production stage (102; 202; 302; 402) at a temperature above an ambient temperature.

3. The method according to claim 2, ***characterised in that*** the drawn material is supplied to a final production stage at a temperature above 30 °C or above 80 °C, preferably above 100 °C.

4. The method according to any one of claims 1 to 3, ***characterised in that*** the drawn material is conveyed with a principal velocity vector (111; 211; 311; 411) along a processing section and the principal velocity vector points continuously from an intake region (113; 213; 313; 413) of the drawing unit to a run-out region (114; 214; 314; 414) of the final production stage.

5. A drawn material production installation comprising a multi-stage drawing unit (101; 201; 301,; 401) in which the multi-stage drawing unit comprises at least two drawing devices (103, 104; 215, 216; 309, 316; 415, 404) each arranged after a drawing die and comprising a final production stage (102), ***characterised in that*** an outlet (108; 208; 308; 408) of the drawing unit is arranged with respect to an inlet (109; 209; 309; 409) of the final production stage such that drawn material passes directly from the drawing unit outlet to the final production stage inlet.

6. The drawn material production installation according to claim 5, ***characterised in that*** the final production stage has at least one straightening device (317) and/or at least one separating device (107).

7. The drawn material production installation according to any one of claim 5 or 6, ***characterised in that*** the final production stage has at least one rewinding device and/or at least one winding device (217).